		QTR Qualification Test Record NORSOK M-650				QTR. No.: 01/2022
					F	Rev. No.: 0
	Manufacturer name/address/ Web page:	Bertoloni e Botturi Srl Via Emblegna, 24, 25085 Gavardo BS www.bertoloniebotturi.it				
	Reference standard	NORSOK M-650 Edition 4				
	Material designation and MDS No.:	ASTM A 182 F51/F60- MDS D44 Rev.6				
	Manufacturing summary doc. No.:	MS 01/2022				Rev. No.: 0
	Products and manufacturing process(es):	Forgings in closed die and electroheaded parts Extention, Bodies, bonnets and valves components Forging according customer drawing up to 99 mm and 36 Kg				
	Mandatory conditions and sub-contractors:	Sorbit Srl Heat treatment (Furnace 10/2) Sidertest srl Tests laboratory Sigmatre srl Tests laboratory				
	Other information:					
	Qualification expires:	Five (5) years 22 March 2027				
	Tested and Qualified Thickness and Weight					
	Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
	Forgings in closed die and electroheaded	TR01/2017	90	90 max	18	36
	Qualification/Acceptance signatures					
	Manufacturer:	Prepared by/Date: 23 march 2022 Checked by/Date: 23 march 2022				2022
√ia Emb Tel.	rtoloni & Botturi legna, 24/26 25085 Gav 0365/31149 Fax.0365/3 00549200988 C.F. 0028	Savardo (B\$) \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\				
	The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products withinthe essential variables of NORSOK M-650.					
	Qualified/Accepted	Signature/Date: 23 March 2022				